

SERVICE



LETTER

Service Letter No. 502

March 18, 1968

<u>Subject:</u>	Navajo Cabin Heat Modification
<u>Models Affected:</u>	PA-31 Navajo
<u>Serial Numbers Affected:</u>	31-2 to 31-180 incl., 31-182 to 31-191 incl., 31-193 (see note below)
<u>Compliance Date:</u>	At owner's discretion
<u>Reason for Letter:</u>	To provide materials and instructions to improve the cabin heat system in the Navajo aircraft.
<u>Material Required:</u>	Navajo Cabin Heat Modification Kits, part numbers 760 187 or 760 188 (see note below).
<u>Installation Instructions:</u>	Contained in Kit Nos. 760 187 and 760 188
<u>Availability of Parts:</u>	Piper Dealer
<u>Warranty Parts Allowed:</u>	Navajo Cabin Heat Modification Kits, part numbers 760 187 or 760 188 (see note below)
<u>Warranty Labor Allowed:</u>	Serial Nos. 31-2 to 31-149 incl.; Fourteen (14) Hours (Kit 760 187) Serial Nos. 31-150 to 31-193 incl.; Six (6) hours (Kit 760 188)
<u>Expiration Date of Warranty:</u>	September 30, 1968
<u>Disposition of Replaced Parts:</u>	Comply with Warranty and Credit Claim procedures

NOTE

Kit No. 760 187 is required for aircraft serial numbers
31-2 to 31-149 incl.

Kit No. 760 188 is required for aircraft serial numbers
31-150 to 31-193 incl.

PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA., U. S. A.